PHOENIX SEALING

CORRIX®

Corrosion Control Gaskets

Protecting your people, product and profit.

MADE IN BRITAIN®

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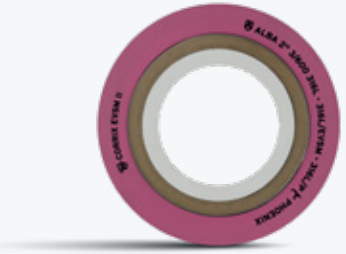

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CORRIX®

Corrosion Control Gaskets

Corrosion is a major threat to flanged connections—damaging equipment, increasing the risk of leaks, and driving up costs.

The CORRIX® range of gaskets has been developed as a complete system to help control flange corrosion through isolation, mitigation, and prevention. Precision-engineered, rigorously tested, and expertly manufactured, CORRIX® gaskets support long-term sealing performance while helping to protect critical assets.

CORRIX® Corrosion Prevention gaskets feature a specially formulated, non-conductive vermiculite sealing material known as EVSM. Developed in collaboration with ALBA Gaskets, this filler is used in both the CORRIX® EVSM and CORRIX® EVSM II spiral wound gaskets. Both variants deliver superior sealing performance compared to traditional graphite-filled spiral wound gaskets, while helping to prevent flange face corrosion.

CORRIX® Corrosion Mitigation gaskets are designed to seal corroded flanges without the need for costly re-machining. The HALO and HALO RTJ variants are engineered for raised face and ring-type joint flanges respectively, offering a fast, effective solution that extends operational life and defers permanent repairs.

CORRIX® Flange Isolation gaskets are used to electrically insulate dissimilar alloy flanges and prevent galvanic corrosion. When combined with insulating sleeves and washers, they provide full electrical isolation while maintaining a high integrity seal.

Rigorously tested and proven in offshore oil and gas operations, CORRIX® Corrosion Control Gaskets help reduce leaks, minimise downtime, and lower maintenance costs—supporting safer, more efficient operations and protecting people, product, and profitability.

CORRIX®
Corrosion Control Gaskets

Precision engineered to control flange face corrosion

Flange face corrosion is a major issue in the oil, gas, and process industries. It develops gradually—often unnoticed—at the gasket flange interface and can compromise sealing integrity over time. If left unaddressed, it may lead to leaks, unplanned shutdowns, and costly, time consuming flange repairs.

The increased use of dissimilar metal connections, aging infrastructure, and exposure to aggressive environments have all contributed to the growing prevalence of flange face corrosion. As assets are upgraded with more corrosion resistant alloys, new risks can emerge, including increased susceptibility to localised corrosion such as crevice attack.

Extensive testing has shown that CORRIX® EVSM delivers a higher integrity, lower emission seal than traditional graphite-filled gaskets.

Galvanic corrosion occurs when dissimilar metals are electrically connected in the presence of an electrolyte, causing the more active metal to corrode.

Introducing higher-alloy components—such as 316, duplex, or 6Mo stainless steels—into older carbon steel systems can lead to galvanic corrosion in wet environments, where an electrolyte forms a conductive path between the metals. In these cases, the carbon steel flange corrodes more rapidly.

While stainless steels offer improved corrosion resistance, they can be susceptible to localised attack when graphite-filled gaskets are installed. The graphite can act as a cathode within the flange crevice, making the adjacent alloy more vulnerable to forms of corrosion such as crevice attack.

Crevice corrosion is a highly localised form of attack that occurs in confined spaces where moisture becomes trapped and oxygen is depleted.

Crevice corrosion develops at the gasket-flange interface, where a natural crevice traps moisture and corrosive agents, such as chlorides in seawater. This stagnant environment promotes a highly localised and aggressive form of corrosion. Graphite containing gaskets can increase the severity of crevice corrosion by contributing to electrochemical potential differences, resulting in accelerated material loss at the flange face.

CORRIX® HALO gaskets offer a rapid, cost-effective alternative to flange re-machining or temporary repair methods.

Pitting corrosion is a highly localised form of attack that results in small but deep cavities on metal surfaces. Like crevice corrosion, it involves the breakdown of the passive protective layer and a shift in the local electrochemical environment. However, unlike crevice corrosion—which occurs in confined spaces—pitting can form on open, exposed surfaces. In flange assemblies, it commonly initiates at the gasket inner diameter or directly on the sealing face, compromising surface integrity and reducing sealing performance.

CORRIX® gaskets are engineered to help you control flange face corrosion—protecting your people, product, and profits.

- **CORRIX® Flange Isolation** gaskets electrically insulate dissimilar alloy flanges to prevent galvanic corrosion.
- **CORRIX® Corrosion Mitigation** gaskets seal damaged flanges and slow further corrosion—without the need for costly re-machining.
- **CORRIX® Corrosion Prevention** gaskets use a specially formulated, non-conductive vermiculite filler (EVSM) to guard against crevice and pitting corrosion.

CORRIX® Corrosion Prevention Gaskets

CORRIX® Corrosion Prevention Gaskets are spiral wound gaskets featuring a specially developed, non-conductive sealing material known as EVSM.

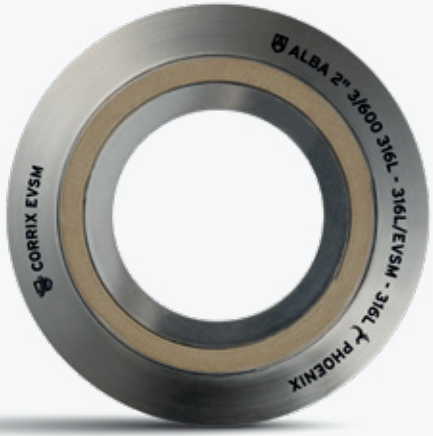
Developed in collaboration with our partners at ALBA Gaskets, CORRIX® Corrosion Prevention Gaskets have a proven track record in offshore oil and gas operations, having been successfully used by major operators in demanding service conditions. Extensive laboratory testing has further confirmed that CORRIX® EVSM delivers superior sealing performance compared to traditional graphite-filled spiral wound gaskets.

The non-conductive properties of CORRIX® EVSM and EVSM II help prevent the effects of galvanic corrosion, inhibit the onset of crevice corrosion, reduce product leakage, and minimise fugitive emissions.

CORRIX® Prevention Gaskets are available in a wide range of standard sizes and materials, with custom configurations available on request to meet specific application requirements.

CORRIX® EVSM

EVSM (Expanded Vermiculite Sealing Material) is a spiral wound gasket filler designed to address the issue of flange corrosion in oil and gas applications. Unlike graphite, EVSM is non-conductive, mitigating the risk of galvanic corrosion in seawater and hydrocarbon applications.



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Technical Data

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Application

CORRIX® EVSM is a spiral wound gasket developed to combat flange corrosion in oil and gas applications. Unlike graphite, EVSM filler mitigates the risk of galvanic corrosion in seawater environments thanks to its non-conductive properties. In addition to corrosion resistance, EVSM gaskets are fire-safe, offering reliable sealing performance in demanding and safety critical conditions.

CORRIX® EVSM gaskets are available in a variety of metal combinations to suit different operating environments and are compatible with both standard and non-standard flanges, including piping systems, vessels, and equipment.

Typical Filler Physical Properties

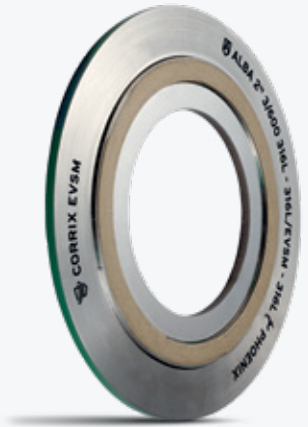
Density	g/cm3	1.2 - 1.3
Tensile Strength	MPA	4.35
Leachable Chloride	ppm	<50
Leachable Fluoride	ppm	<50

Temperature Range

-196°C to 1000°C.

Flange Surface Finish

The recommended a flange surface finish of Ra 3.2 to 6.3µm (125 to 250µin).



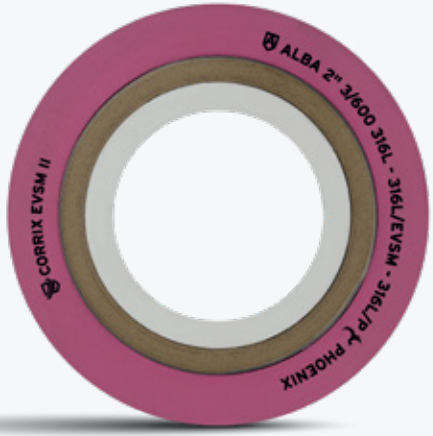
Availability

Design	Name	Application
Outer & Inner Rings	PM-ORIR	Raised & Flat Face Flanges
Outer Ring Only	PM-OR	Raised & Flat Face Flanges
Inner Ring Only	PM-RIR	Male to female flanges
Sealing Element Only	PM-R	Tongue and groove

Max. Pressure Rating ASME B16.5 Class 2500.
Standard ASME B16.20, B16.47 A & B, EN1514-2, BS10, JIS.

CORRIX® EVSM II

CORRIX® EVSM II builds on the standard CORRIX® EVSM spiral wound gasket, featuring the same non-conductive EVSM filler, but with the addition of a PTFE-faced metal inner ring, designed to further enhance protection against crevice corrosion.



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Application

CORRIX® EVSM II gaskets combine EVSM filler with a PTFE-faced Kammprofile inner ring, creating an inert, non-reactive sealing surface that offers enhanced protection against crevice corrosion. They are particularly suited to aggressive media found in upstream oil and gas environments. The dual-seal design provides improved sealing performance while maintaining fire safety and long-term flange protection.

CORRIX® EVSM II gaskets are available in a variety of metal combinations to suit different operating environments and are compatible with both standard and non-standard flanges, including piping systems, vessels, and equipment.

Typical Filler Physical Properties

Density	g/cm3	1.2 - 1.3
Tensile Strength	MPA	4.35
Leachable Chloride	ppm	<50
Leachable Fluoride	ppm	<50

Temperature Range

-196°C to 260°C.

Flange Surface Finish

The recommended a flange surface finish of Ra 3.2 to 6.3µm (125 to 250µin).

Availability

Design	Name	Application
Outer & Inner Rings	PM-ORIR	Raised & Flat Face Flanges
Outer Ring Only	PM-OR	Raised & Flat Face Flanges
Inner Ring Only	PM-RIR	Male to female flanges
Sealing Element Only	PM-R	Tongue and groove

Max. Pressure Rating ASME B16.5 Class 2500.
Standard ASME B16.20, B16.47 A & B, EN1514-2, BS10, JIS.

Quality UK manufacturing and agile customer service

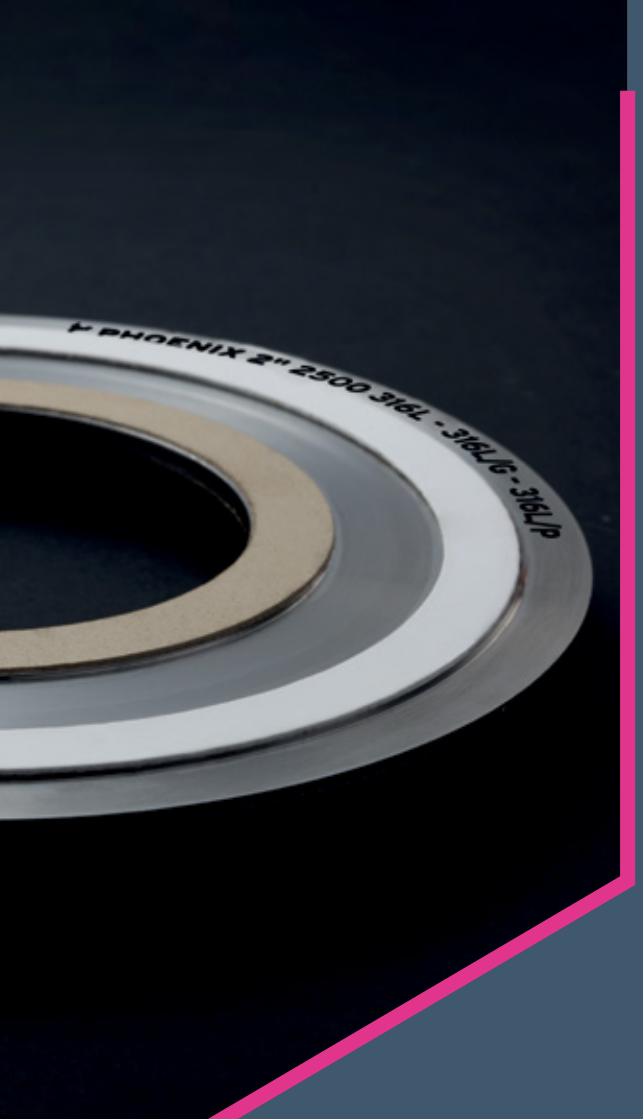
CORRIX® Corrosion Control Gaskets are manufactured in the UK at our headquarters in Chesterfield, Derbyshire, in full accordance with ISO 9001:2015. The CORRIX® range is built to international standards and is also available in custom dimensions to meet specific application requirements.

Quality is a core value at Phoenix Sealing. Our quality assurance process always begins with the inspection and Positive Material Identification (PMI) of raw materials using X-ray fluorescence (XRF) analysis and extends through to the final inspection prior to dispatch. Full traceability is maintained throughout all stages of production, ensuring consistency and confidence in every gasket we supply.

Phoenix Sealing has made significant capital investments in advanced manufacturing technologies, further enhancing our capabilities and enabling us to produce components to the highest possible standards of quality and precision.

MADE IN BRITAIN®

As proud supporters of British industry, Phoenix Sealing is authorised to display the Made in Britain marque, a symbol of our commitment to quality, reliability, and manufacturing excellence. Recognised globally for its engineering expertise, innovation, and attention to detail, British manufacturing exemplifies the values that Phoenix Sealing proudly demonstrates across all aspects of our operations. It enables us to be highly responsive to customer needs, offering agile lead times and a level of service that is both dependable and adaptable.



CORRIX® Corrosion Mitigation Gaskets

CORRIX® Corrosion Mitigation Gaskets are designed to seal corroded flanges and slow further corrosion until permanent flange face maintenance can be performed.

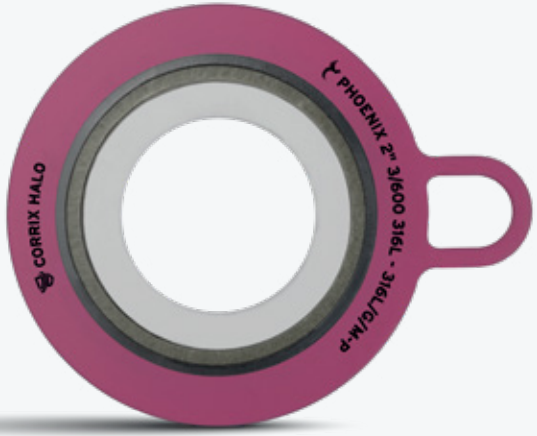
CORRIX® Corrosion Mitigation Gaskets offer a fast, cost-effective solution to maintain sealing integrity and minimise downtime in critical operations. Two styles are available: HALO for raised face (RF) flanges and HALO RTJ for ring-type joint (RTJ) flanges.

The CORRIX® HALO features a fire-safe Kammprofile primary seal and a compressible PTFE inner ring, engineered to reliably seal corroded flanges without the need for re-machining. The HALO RTJ is adapted for ring-type joint applications, with a tailored geometry to ensure a high-integrity seal even when the flange grooves are severely damaged.

Tested on heavily corroded flanges and proven in North Sea oil and gas operations, CORRIX® Mitigation Gaskets are built for harsh, real-world environments. They are available in a wide range of standard sizes and materials, with custom solutions available on request to suit specific application needs.

CORRIX® HALO

CORRIX® HALO is a uniquely constructed gasket designed to minimise and manage corrosion in both new and existing flanges. It comprises a fire safe Kammprofile sealing element and a compressible PTFE inner ring, precisely sized to ensure inert, corrosion resistant sealing at the flange bore.



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Technical Data

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Application

Corrosion on flange faces can lead to sealing failure, increased fugitive emissions, and costly unplanned downtime due to equipment repair or replacement. CORRIX® HALO is a corrosion control and maintenance solution that allows a gasket to be retrofitted into corroded or damaged flanges, eliminating the need for flange replacement or re-machining. Its uniquely designed PTFE insert can accommodate damage at the flange bore and help prevent further material loss over time.

Availability

Thickness	Primarily seal 4mm / Secondary seal 6.0mm.
Metal Core	3mm thick S316/SS316L as standard. Other alloys on request.
Facing	Mica and Graphite as standard. Other facings available on request.
Inner Ring	Soft conformable PTFE.
Standards	To suit ASME, DIN, BS10, JIS flanges.

Features

- Fire safe sealing element to API 6FB.
- Specially constructed PTFE insert for sealing corroded flanges.
- Prevents internal corrosion of new flanges.
- Suitable for all pressure classes.
- Can be retrofitted into damaged flanges to provide leak free seal.
- Tabbed outer ring to ensure correct placement of gasket.

CORRIX® HALO RTJ

CORRIX® HALO RTJ is designed to mitigate corrosion in ring type joint (RTJ) flanges. A variant of the CORRIX® HALO, it features tailored geometry and a dual-seal configuration that seals on both the inner and outer raised faces of the RTJ groove, ensuring high integrity performance even when flange grooves are corroded or damaged.

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Application

CORRIX® HALO RTJ is a precision engineered, dual-seal gasket designed to mitigate corrosion and maintain sealing performance in ring type joint flanges. It achieves a high integrity seal across the flat face areas of the flange by sealing on both the inner and outer raised faces of the RTJ. This tailored design allows the gasket to be retrofitted into corroded or damaged RTJ connections without the need for flange rework or replacement—offering a cost-effective and dependable solution in demanding service environments.

Availability

Thickness	4mm as standard.
Metal Core	3mm thick 316L as standard. Other thicknesses and alloys available on request.
Facing	Graphite and PTFE, EVSM and PTFE. Other facings available on request.
Standards	To suit ASME B16.5, API 6A flanges.

Features

- Dual-seal configuration for inner and outer raised faces of RTJ groove.
- Available with a variety of facings including graphite, PTFE and EVSM.
- Tried and tested design.
- Engineered for use in damaged RTJ grooves.
- Suitable for high pressure applications.
- Cost efficient – reduces maintenance costs.
- Extends flange life span.

Independently tested and proven in the harshest of environments

The CORRIX® range has been extensively tested to ensure high performance in demanding environments. This includes independent laboratory testing, collaboration with global sealing specialists, and ongoing work with a major offshore oil and gas operator to assess gasket performance under real world conditions.

A key focus of this testing has been the performance of CORRIX® EVSM gaskets. Developed in partnership with Aberdeen based ALBA Gaskets, they have undergone rigorous third-party testing to verify both sealing capability and fire-safe performance, including full compliance with API 6FB.

Our testing programme helps us better understand the operational limits of the CORRIX® range, enabling more informed solutions and continuous development of new designs and materials. As the range expands, our scientific collaboration, led by Phoenix Group Technical Director and corrosion specialist Dr Gavin Smith, continues to drive innovation. Working with our partners, we apply data driven insight to refine gasket performance and support the ongoing reduction of flange face corrosion.

Testing of CORRIX® HALO RTJ on a damaged flange. Validating sealing performance under real-world conditions.

Testing And Manufacturing Partner

ALBA GASKETS

"Corrix EVSM directly addresses the challenge of flange face corrosion and has already been proven in the harsh North Sea offshore sector. Bringing together the technical expertise and industry knowledge of Alba Gaskets and Phoenix Sealing has resulted in a significant step forward in sealing technology."

Gavin Sim, Managing Director, Alba Gaskets

CORRIX® Flange Isolation Gaskets

CORRIX® Flange Isolation Gaskets are designed to prevent galvanic corrosion between dissimilar metal flanges by electrically insulating the flange assembly.

When used in combination with insulating sleeves and washers, CORRIX® Flange Isolation Gaskets provide complete electrical isolation while delivering an exceptionally tight and reliable seal. They are available in low-pressure (I-LP), high-pressure (I-HP), and fire-safe (I-FS) options.

CORRIX® Isolation Gaskets are available in a wide range of standard sizes and materials, with custom designs available to suit specific application requirements.

CORRIX® I-LP

CORRIX® I-LP gaskets comprise a high strength glass reinforced epoxy core with two pressure activated O-ring seals for high integrity sealing at lower pressures. The kits are designed for flange isolation and corrosion control in lower pressure applications, and for a variety of media including seawater, oil, and hydrocarbons.

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Application

- Dissimilar metal flange connections to mitigate galvanic corrosion.
- Flange isolation in conjunction and cathodic protection systems.
- Protects against flange face corrosion and flow-induced erosion.
- Raised Face (RF) and Flat Face (FF) flanges.
- Designed for low-pressure service ANSI B16.5 150 to 600lbs.
- High level of tightness even at low bolt loads.
- Recommended flange surface finish of Ra 3.2 to 6.3µm (125 to 250µin).

Availability

Thickness	Gasket 3mm.
GRE Options	G10 & G11.
Seals	PTFE (spring energised) as standard. NBR & FKM on request.
Sleeves	Mylar as standard. G10 & G11 on request.
Washers	G10 as standard. G11 & Mylar on request. ZPS as standard. Stainless Steel on request.
Standard	ASME B16.5, B16.47 series A, B16.47 series B, DIN.

Typical Physical Properties

ASTM	Test Method	G10	G11
D149	Dielectric Strength (VPM)	800	550
D638	Tensile Strength (psi)	40,000	41,000
D695	Compressive Strength	65,000	65,000
D790	Flexural Strength (psi)	55,000	55,000
D732	Shear Strength (psi)	21,000	21,000
D256	Impact Strength (ft-lb/in)	12	10
D570	Water Absorption (%)	0.1	0.1
	Temperature Range	-129 to 150°C	-46 to 200°C

CORRIX® I-HP

CORRIX® I-HP gaskets comprise a 316 stainless steel core laminated with high strength glass reinforced epoxy. Two PTFE spring energised face seals, or elastomeric O-rings, are housed within the core. The kits are designed for flange isolation and corrosion control across the full range of pressure applications, and for a variety of media including seawater, oil, and hydrocarbons.

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Application

- Dissimilar metal flange connections to mitigate galvanic corrosion.
- High Pressure flow lines / wellheads for isolation.
- Flange isolation in conjunction and cathodic protection systems.
- Raised Face (RF) and Ring Type Joints (RTJ) flanges.
- Mismatch flange assemblies - RF/RTJ.
- Pressure class ANSI B16.5 to 2500lbs; API 6A to 10K.
- Corrosive environments including concentrations of CO^2 and H_2S.
- Recommended flange surface finish of Ra 3.2 to 6.3µm (125 to 250µin).

Availability

Thickness	Gasket 6.6/7.8mm.
Metal Core	SS316/SS316L as standard. Other alloys on request.
GRE Options	G10 & G11.
Seals	PTFE (spring energised) as standard. NBR & FKM on request.
Sleeves	G10 as standard. Mylar & G11 on request.
Washers	HCS as standard. G10, ZPS, Stainless Steel on request.
Standard	ASME B16.5, B16.47 series A & B, API 6A, DIN.

Typical Physical Properties

ASTM	Test Method	G10	G11
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D256	Impact Strength (ft-lb/in)	12	10
D570	Water Absorption (%)	0.1	0.1
	Temperature Range	-129 to 150°C	-46 to 200°C

CORRIX® I-FS

The CORRIX® I-FS is a fire safe isolation kit, manufactured from a mix of glass reinforced epoxy (GRE) and metallic steel core. Combined with a PTFE spring energised seal and secondary fire safe ring, the result is high integrity and leak free isolation. Designed for flange isolation and corrosion control across the full range of pressure applications they are ideal for seawater, oil, and hydrocarbons.

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Application

- Dissimilar metal flange connections to mitigate galvanic corrosion.
- High Pressure flow lines / wellheads for isolation.
- Flange isolation in conjunction and cathodic protection systems.
- Raised Face (RF) and Ring Type Joints (RTJ) flanges.
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	Temperature Range	-129 to 150°C	-46 to 200°C

PHOENIX GROUP

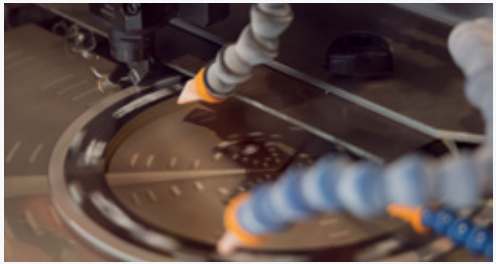
The Phoenix Group delivers engineering solutions that reduce emissions and support your business.

The Phoenix Group manufactures industrial sealing products, manages emission reduction programs, and provides joint integrity training and services.

We bring together the expertise of three specialist companies: Phoenix LDAR for leak detection and repair, Phoenix Sealing for gasket manufacturing, and ZULU for joint integrity and training. Together, we deliver practical, long-term solutions that reduce leaks, lower emissions, and improve plant safety.

Visit phoenixsealing.co.uk for more information

PHOENIX SEALING



Phoenix Sealing are UK manufacturers of high-performance industrial seals and gaskets.

Focused on innovation and technical expertise, we deliver practical solutions that improve plant safety and reduce environmental risks. Our products are approved for use across a wide range of global industries.

Products and services:

- UK manufacturer of metallic and non-metallic gaskets.
- Experts in sealing design, testing, and application.
- Advanced solutions for flange corrosion control.

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PHOENIX LDAR

Phoenix LDAR help businesses worldwide reduce their environmental impact.

Phoenix Leak Detection & Repair (LDAR) programs focus on minimizing airborne pollution and contaminants, enabling your business to comply with environmental regulation and contribute to a cleaner, safer and more profitable working environment.

Products and services:

- 30+ years of LDAR experience in the UK.
- Advanced gas detection for accurate leak identification.
- Training and audits to support compliance and performance.

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ZULU JOINT INTEGRITY

The UK's leading provider of joint integrity management, compliance, and training solutions.

ZULU Joint Integrity works in partnership with your business to enhance your safety, quality, and environmental standards, ensuring they are consistently maintained and process leaks are reduced to comply with international industry standards, guidelines and best practice.

ZULU supports all process industries, including; oil and gas, chemical, petrochemical, power generation, nuclear, water & utilities, steelmaking, food & beverage and renewables. Zulu's goal is to help clients achieve a leak-free operation while adhering to regulatory compliance and industry best practices.

Our services include:

- Joint Integrity Management.
- Compliance Auditing.
- Flange inspection and QA services.
- Training and Assessment.
- Torque wrench calibration.

You can find comprehensive and detailed information about our complete service offering and further information on all our training courses via our website:

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